

5s Zone Marking Colour Guideline

Yellow - Caution

Aisle ways, Traffic lines, Hand Rails, Work cells, Exposed edges of platforms & kerbing, Guardrails, Pillars & posts, Columns, Doorway projections, Low beams, Pulley blocks & cranes, Conveyors, Caution signs

Red - Danger, Stop, Fire

Stop signs, Danger signs, Hazardous area, Fire safety signs, Alarm boxes, Blanket boxes, Buckets, Extinguishers, Hose locations pumps, Hydrants, Sirens, Exit signs, Safety cans & containers for flammable liquids

Blue - Information

Information signage, Equipment under repair, electrical controls, Elevator starting controls, Boilers and dryers

Green - Safety

First aid dispensers, First aid kits, Gas masks, Stretcher, Safety showers, Other safety equipment., Safety instruction signs

Orange - Warning, Dangerous Machinery

Exposed parts of pulleys, Gears, Rollers, Cutting devices, Power jaws, Safety starting buttons, Inside of moveable guards, Electrical switch boxes, Fuse boxes

Black/Yellow - Construction Equipment

Health hazards, Extra caution to be taken, Construction work zoning

Red/White - Areas kept clear for safety or compliance

Emergency access points, Electrical panels, Access to firefighting equipment, Access to eyewash stations, Access to safety showers

White - Production

Production ongoing, Equipment & Fixtures

Black - Finished Goods

Finished goods